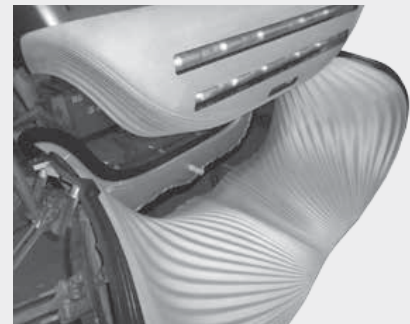


■ DESCRIPTION

This flange hardening treatment applied to mould flanges increases hardness and consequently reduces damage and maintenance.

■ TECHNICAL DATA

TREATMENT TYPE	<i>FLANGE HARDENING</i>
COLOUR	<i>BLACK</i>
MAX OPERATING TEMPERATURE	<i>260°C - 500°F</i>
DEGRADATION THRESHOLD TEMPERATURE	<i>260°C - 500°F</i>
RELEASE PROPERTIES	<i>VERY GOOD</i>
ABRASION RESISTANCE	<i>EXCELLENT</i>
CHEMICAL RESISTANCE	<i>EXCELLENT</i>



■ GENERAL INSTRUCTIONS

Delivery time: an additional workweek should be added to the regular mould delivery time.

On used moulds, we recommend redoing the flange assembly and internal profile before applying the treatment.

The treatment will have an effect, even if minimal, on the assembly and alignment of the mould parts.